

FILLCHECK ASSEMBLY REPLACEMENT

The Fillcheck assembly on your regulator is one of the items that will require periodic replacement. If you find that you need to replace yours, either due to leakage or mechanical damage to the OD portion, follow the procedure below:

- 1) **MAKE SURE THE SYSTEM IS COMPLETELY DE-PRESSURIZED!!!**
- 2) Using a 7/16" wrench, remove the old Fillcheck assembly.
- 3) Clean any debris and old sealant out of the port.
- 4) A Thread sealant has been applied to the threads on the new Fillcheck. Do not use additional sealant or Teflon tape.
- 5) Make sure the strut is inserted into the Fillcheck as shown below, and screw the new assembly into your regulator. Turn it in until it is hand tight, and then tighten a further 1 & 1/2 turns. It should not be necessary to exceed 100 inch-pounds of torque to achieve sealing.

NOTE: You will notice that the strut in our Fillcheck has a groove across the "O" ring end. This groove is essential for proper gas flow. Never replace one of our Fillchecks with an item from another manufacturer. The Fillcheck body **IS NOT** a standard QD. Always replace the complete assembly. Do not use other bodies with our strut, or other struts with our Fillcheck body.

